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This completely revised publication contains the most comprehensive set of recommended practices available for proper design and installation of custom-fabricated architectural sheet metal including roof drainage system design for scuppers, gutters and downspouts. Features more details in the historical restoration section on skylights, cornices and spires; new moisture and maintenance guide

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with underlayments; mechanical fasteners and soldering guidance; and enhanced metals selection data.

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## **SMACNA Architectural Sheet Metal Manual 7th**

Architectural Sheet Metal Manual (SMACNA, Inc. 10/87-- 7: Thermal & Moisture Protection/Metal roofing, accessories & specialties) SMACNA Published by Sheet Metal and Air Conditioning Contractors National Association, Inc., Vienna, VA (1989)

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1.Fabricate in accordance with the Architectural Sheet Metal Manual recommendations for expansion and contraction of sheet metal work in continuous runs. 2.Space joints as shown or as specified. 3.Space expansion and contraction joints for copper, stainless steel, and copper clad stainless steel at intervals not exceeding 7200 mm (24 feet).

## **SECTION 07 60 00, FLASHING AND SHEET METAL**

This seventh edition of the Architectural Sheet Metal Manual includes new chapters and details on penetrations, additional and revised tables in support of commentary and illustrations, additional commentary and illustrations in support of newer construction techniques, and expanded appendix covering issues that have received industry emphasis since the last edition and many clarifications.

## **Architectural Sheet Metal Manual (SMACNA)**

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